



## Drives



## Drives & Accessories

### Drives

As well as linear and torque motors, the HIWIN product range includes suitable drives for the dynamic, high-precision positioning of belt and spindle axles. Drives are available in different versions for different applications.



### Assembly instructions and catalogue for download

Here you can download the corresponding assembly instructions and the current catalogue as PDF files.

# Drives

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# Drives

Product overview

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## 1. Product overview



### Drive ED1

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- Sizes 400 W, 1,000 W, 5,000 W and 7,500 W
- Step/direction,  $\pm 10$  V, EtherCAT, PROFINET
- CE-, UL- and CSA-certified

### Accessories for drive ED1

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- Cables
- Brake resistor
- Mains filter
- Excellent Smart Cube (ESC)

# Drives

## General information

### 2. General information

#### 2.1 General information about HIWIN drive ED1

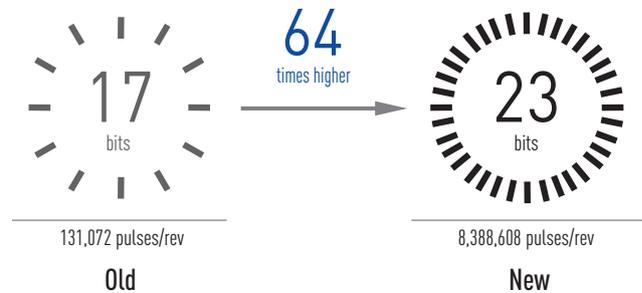
The HIWIN ED1 drives are specially matched to the HIWIN EM1 servomotors and HIWIN linear and torque motors. Different versions and power classes are available depending on the application.

- Power range from 400 W to 7,500 W
- Step/direction,  $\pm 10$  V, EtherCAT, PROFINET
- Multi encoder interface (TTL, Analog sin/cos, EnDat 2.1/2.2., BiSS-C)
- Safety function STO (= Safe Torque Off)
- For AC servo, linear and torque motors



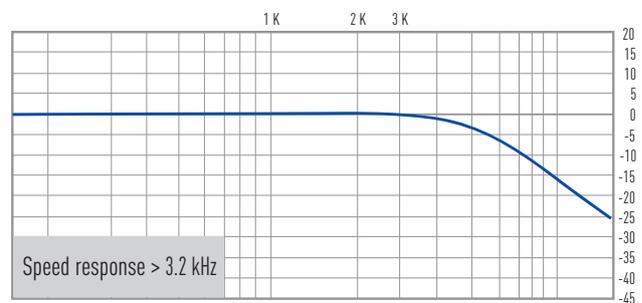
#### 2.2 General properties of HIWIN drives ED1

- Improved processing accuracy



- 3.2 kHz speed response

Higher speed response, faster settling and higher throughput.



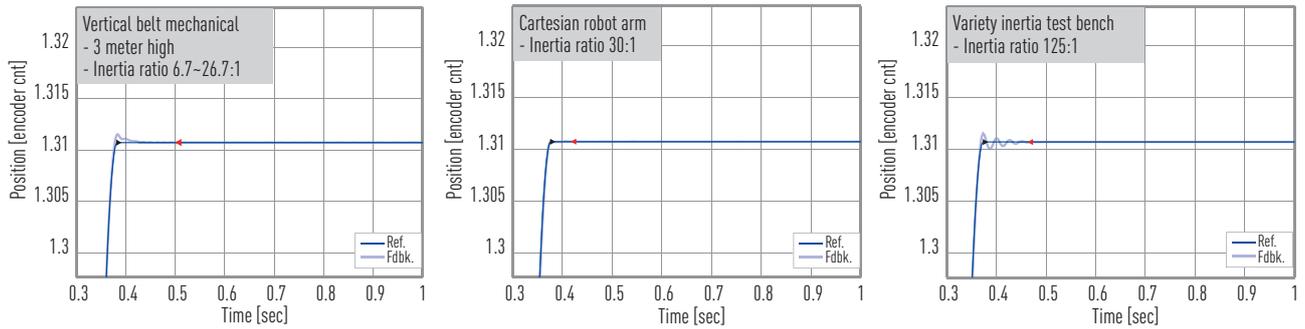
- Support variety motors

One drive type for linear motor, AC servo motor and direct-drive motor.



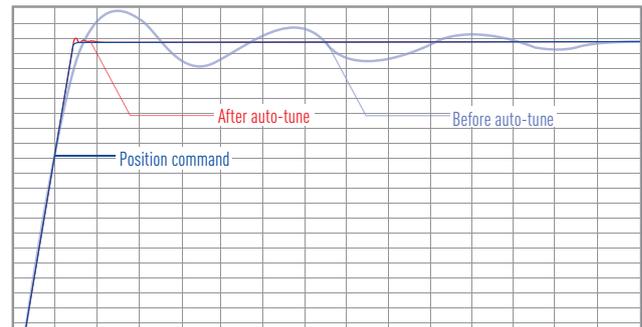
## ○ Tuneless function

Brings good performance and stable movement with inertia ratio up to 250:1. Adaptive gain tuning in accordance with load changes.



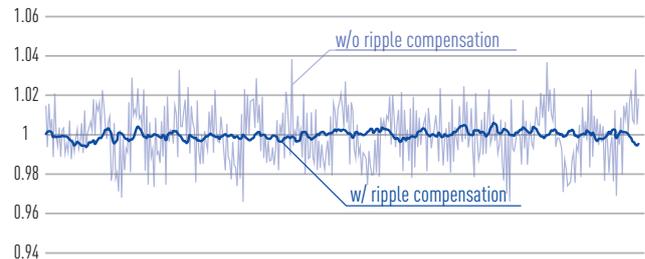
## ○ Advanced auto-tune function

Automatic gains tuning, filters adjustment, model following control activation, vibration and resonance suppression to optimize machine performance.



## ○ Ripple compensation

Delivers more smooth movement by reducing velocity ripple caused by motor cocking. Servo loop gains are not necessary to change.



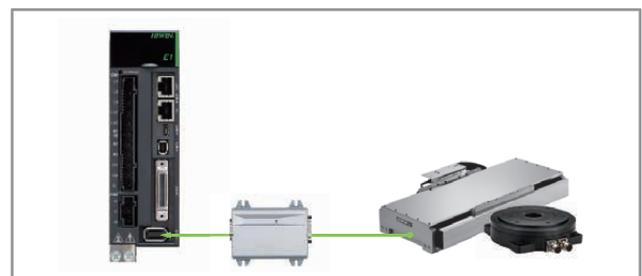
## ○ Network connectivity

Supports EtherCAT and PROFINET.



## ○ Feedback interface

Built-in digital AqB and serial encoder interface for Tamagawa encoder. With the Excellent Smart Cube (ESC) resp. the encoder box E1 drive is able to support analogue SIN/COS, EnDat and BiSS-C encoder.



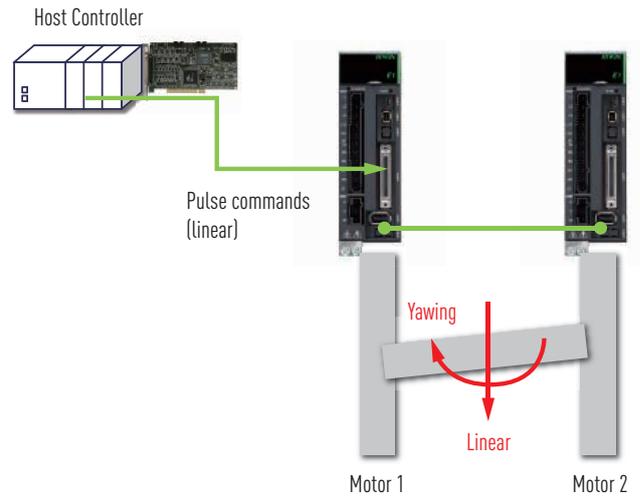
# Drives

## General information

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- **Gantry application**

Combines two ED1 drives to realize gantry algorithm which contains linear and yawing control.



- **Built-in safe torque off (STO)**

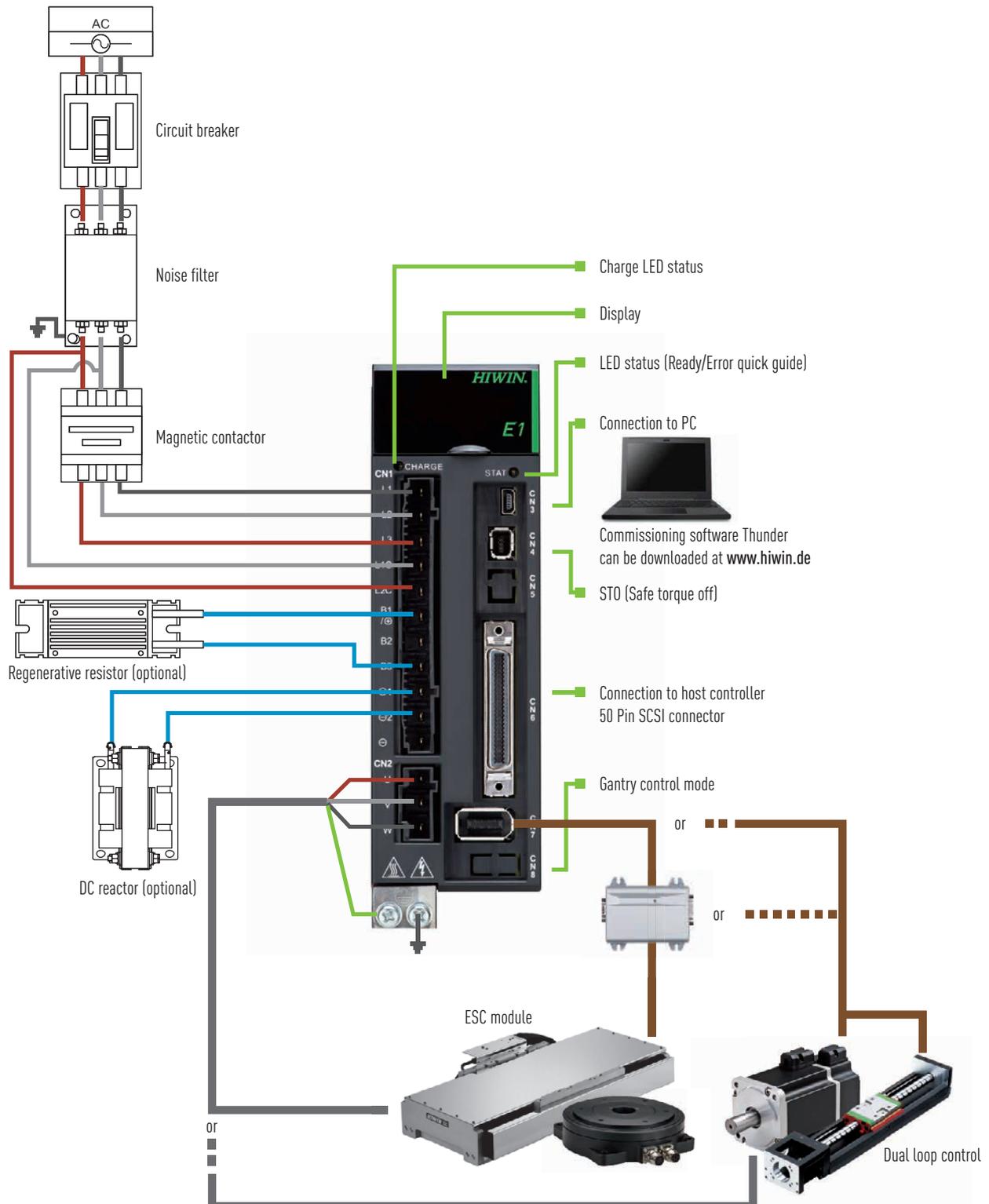
Motor power is cut-off when STO is activated.

## 3. ED1 drive

The ED1 vector-controlled, fully digital drive with STO safety function are specially adapted to the HIWIN EM1 servomotors and the HIWIN linear and torque motors. Particularly for multi-axis systems, the ED1 series offers a gantry mode function to position parallel axes dynamically, with high precision and synchronously.

This also applies to HIWIN belt and spindle axes. Ready-made motor and encoder cables are available for easy installation and commissioning, as is the freely available HIWIN commissioning software "Thunder".

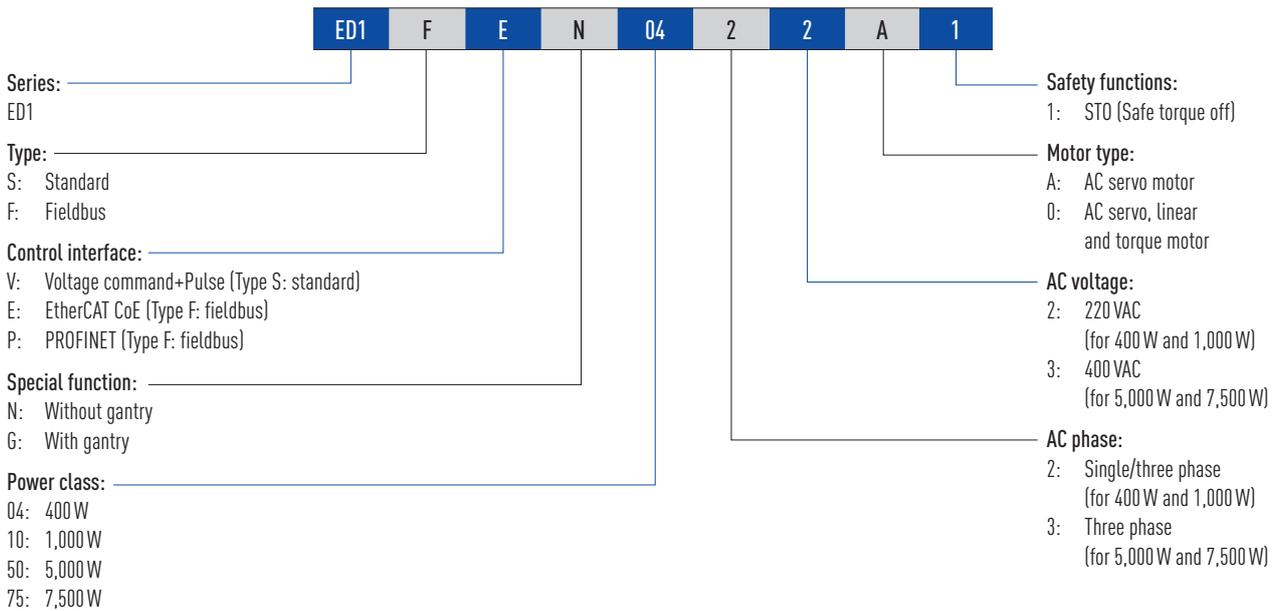
### 3.1 Interfaces ED1



# Drives

## ED1 drive

### 3.2 Order code ED1



### 3.3 Technical data ED1

HIWIN ED1 drive	Rated output	400 W	1,000 W	5,000 W	7,500 W
<b>Input power</b>	<b>Rated voltage (line to line)</b>	1 Ø 100 – 120 VAC, 50 – 60 Hz 1 Ø 200 – 240 VAC, 50 – 60 Hz 3 Ø 200 – 240 VAC, 50 – 60 Hz			3 Ø AC 380 – 480 VAC, 50 – 60 Hz
	<b>Number of phases</b>	1 or 3			3
	<b>Current</b>	1.5 A <sub>eff</sub>	5 A <sub>eff</sub>	12.6 A <sub>eff</sub>	17.6 A <sub>eff</sub>
	<b>Control power</b>	1 Ø, 200 – 240 VAC, 50 – 60 Hz			DC 24 V ±15 %, 2 A
<b>Output power</b>	<b>Phase voltage</b>	3 Ø, 240 VAC			3 Ø, AC 480 VAC
	<b>Rated power</b>	400 W	1,000 W	5,000 W	7,500 W
	<b>Peak current</b>	10 A <sub>eff</sub>	23.3 A <sub>eff</sub>	42 A <sub>eff</sub>	85 A <sub>eff</sub>
	<b>Rated current</b>	2.5 A <sub>eff</sub>	5.6 A <sub>eff</sub>	16 A <sub>eff</sub>	27.4 A <sub>eff</sub>
	<b>Cooling method</b>	Fan cooling			
	<b>Control method</b>	IGBT PWM space vector control			
	<b>PWM modulation frequency</b>	16 kHz			8 kHz
	<b>Applicable motor</b>	AC/DM/LM			
	<b>STAT LED indicator</b>	Red: error; green: servo ready			
	<b>Built-in regenerative resistor</b>	—	40 Ω/40 W	27 Ω/180 W	—
	<b>Dynamic brake</b>	Built-in dynamic brake, delay time of relay: 20 ms			
	<b>Internal dynamic brake resistor</b>	—	10 Ω	—	—
<b>Analogue output</b>	Channel: 2, resolution: 12 bit, output voltage range: ±10 V, accuracy: ±2 %, max. output current: ±10 mA				
<b>Control function</b>					
<b>Control mode</b>	<input type="radio"/> Position mode <input type="radio"/> Velocity mode <input type="radio"/> Torque mode <input type="radio"/> Dual loop mode				
<b>Position mode</b>	<b>Signal type</b>	Pulse/direction, CW/CCW, A/B phase			
	<b>Max. input bandwidth</b>	Differential: 5 Mpps, single-ended: 200 kpps			
	<b>Electronic gear</b>	Gear ratio: pulses/counts Pulses: 1 – 1,073,741,824 Counts: 1 – 1,073,741,824			

HIWIN ED1 drive	Rated output	400 W	1,000 W	5,000 W	7,500 W	
<b>Control function</b>						
<b>Velocity mode (analogue input)</b>	<b>Impedance</b>	14 kΩ				
	<b>Signal format</b>	±10 VDC				
	<b>Max. input bandwidth</b>	100 Hz				
	<b>Specification</b>	16 bit				
<b>Torque mode (analogue input)</b>	<b>Impedance</b>	14 kΩ				
	<b>Signal format</b>	±10 VDC				
	<b>Max. input bandwidth</b>	100 Hz				
	<b>Specification</b>	16 bit				
<b>Encoder feedback</b>	<b>Power supply</b>	5.1 VDC ±5 %, 700 mA				
	<b>Signal format</b>	Serial signal – resolution: 23 bit (singleturn/multiturn absolute encoder). Bandwidth: 5 MHz Incremental signal – AqB and Z phase signals (digital differential TTL signal). The maximum input bandwidth of each phase is 5 MHz.				
	<b>Safety function</b>	Encoder power malfunction detection/short circuit protection/undervoltage protection/overvoltage protection				
	<b>Position counting range</b>	–2,147,483,648 – 2,147,483,647 (32 bit)				
	<b>Linear motor/torque motor</b>	Excellent smart cube (ESC) must be connected, depending on encoder type.				
<b>Encoder output</b>						
<b>Emulated encoder Output</b>	<b>Z phase</b>	1. Serial and digital (AqB) encoders are supported. 2. The width of output signal can be adjusted by parameter. 3. Differential signal output 4. Z phase open collector output is supported. 5. Two output methods can be selected. <ul style="list-style-type: none"> <li>○ Only outputs one Z phase signal for the total travel distance.</li> <li>○ Outputs one Z phase signal per one revolution.</li> </ul>				
	<b>A/B phase</b>	1. Serial and digital (AqB) encoders are supported. 2. Differential signal output. The maximum output bandwidth is 18 M counts/s. 3. The scaling of output can be adjusted. For instance, ten encoder counts = one emulated encoder count.				
	<b>Computer communication Standard USB 2.0 (Mini USB)</b>	Connect the drive with your computer to set parameters, monitor physical quantities and execute trial operations via Thunder.				
<b>General purpose I/O</b>	<b>Input</b>	The functions of general-purpose inputs (I1 – I10, photo coupler) can be defined by user. 24 V/5 mA (Each input pin)				
	<b>Output</b>	The functions of general-purpose outputs (O1 – O5, photo coupler) can be defined by user. 24 V/0.1 A (Each output pin)				
	<b>Position trigger (PT)</b>	The functions of general-purpose outputs (O1 – O5, photo coupler) can be defined by user. 24 V/0.1 A (Each output pin)				
<b>Regenerative energy protection</b>	<b>Regenerative resistor</b>	<ul style="list-style-type: none"> <li>○ Without built-in regenerative resistor</li> <li>○ If needed, consider external regenerative resistor</li> </ul>	<ul style="list-style-type: none"> <li>○ With built-in regenerative resistor</li> <li>○ If necessary, external regenerative resistor can be extended</li> </ul>	<ul style="list-style-type: none"> <li>○ With built-in regenerative resistor</li> <li>○ If necessary, external regenerative resistor can be extended</li> </ul>	<ul style="list-style-type: none"> <li>○ Without built-in regenerative resistor</li> <li>○ If needed, consider external regenerative resistor</li> </ul>	
	<b>AC 200 – 240 VAC</b>	<b>Protection of regenerative resistor enable</b>	+HV >370 VDC	+HV >370 VDC	—	—
	<b>AC 200 – 240 VAC</b>	<b>Protection of regenerative resistor disable</b>	+HV <360 VDC	+HV <360 VDC	—	—
	<b>AC 380 VAC</b>	<b>Protection of regenerative resistor enable</b>	—	—	+HV >620 VDC	+HV >620 VDC
	<b>AC 380 VAC</b>	<b>Protection of regenerative resistor disable</b>	—	—	+HV <600 VDC	+HV <600 VDC

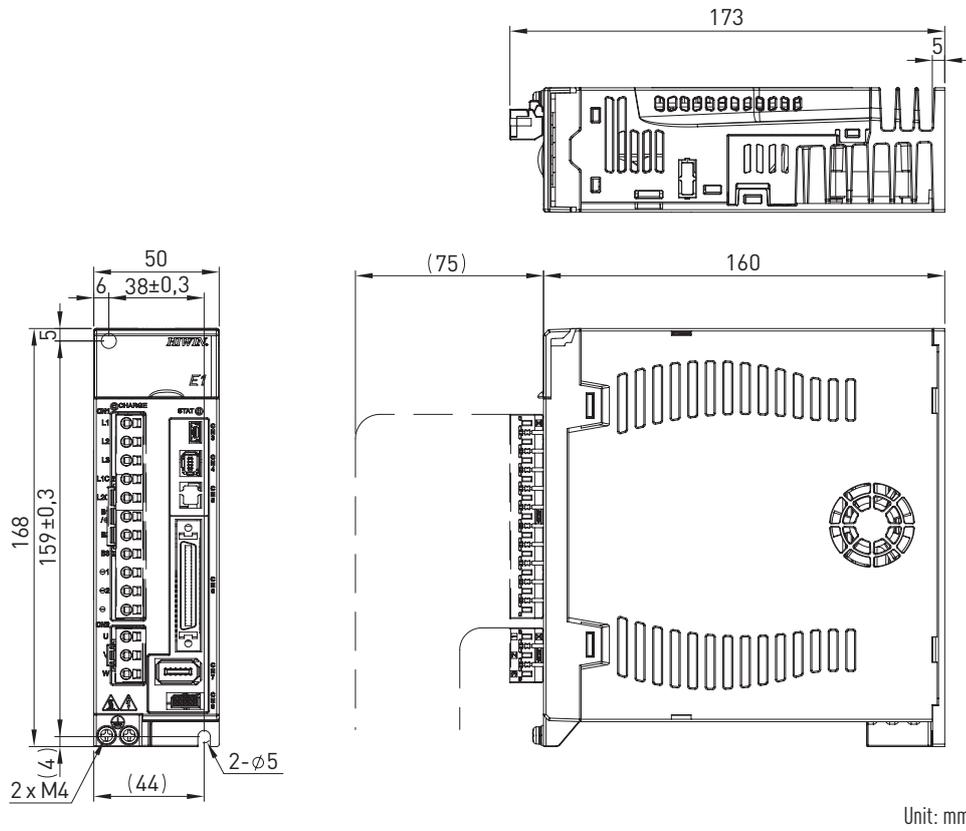
# Drives

## ED1 drive

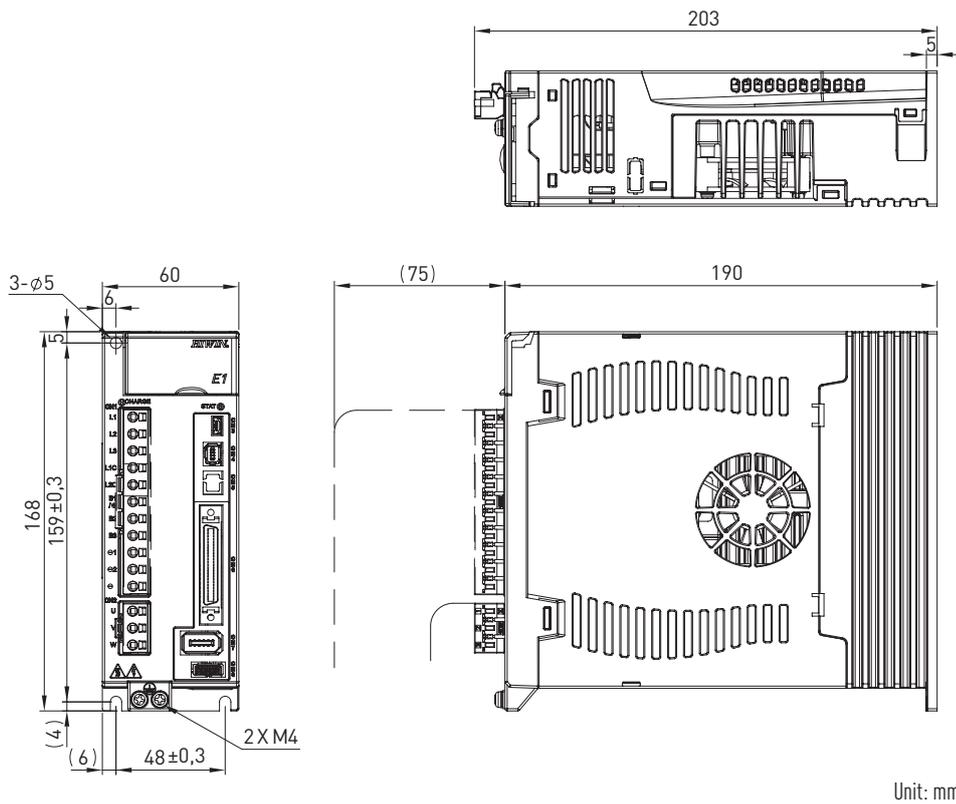
HIWIN ED1 drive	Rated output	400 W	1,000 W	5,000 W	7,500 W	
<b>Encoder output</b>						
<b>Regenerative energy protection</b>	<b>AC 480 VAC</b>	<b>Protection of regenerative resistor enable</b>	—	—	+HV > 770 VDC	+HV > 770 VDC
	<b>AC 480 VAC</b>	<b>Protection of regenerative resistor disable</b>	—	—	+HV < 755 VDC	+HV < 755 VDC
	<b>Overvoltage Protection</b>		390 VDC	390 VDC	800 VDC	800 VDC
<b>Environment</b>	<b>Insulation voltage</b>		1,500 VAC (1 min)			
	<b>Operating temperature</b>		0 °C – 45 °C		0 °C – 40 °C	
	<b>Storage temperature</b>		–20 °C – 65 °C			
	<b>Humidity</b>		Operating and storage temperature: 20 to 85 % RH (Non-condensing)			
	<b>Altitude</b>		Altitude 1,000 m or lower above sea level			
	<b>Vibrating</b>		Less than 5.88 m/s <sup>2</sup> , 10 to 600 Hz (no continuous operation at resonant frequency)			
	<b>IP rating</b>		IP20			

3.4 Dimensions ED1 (standard version)

○ ED1S – 400 W



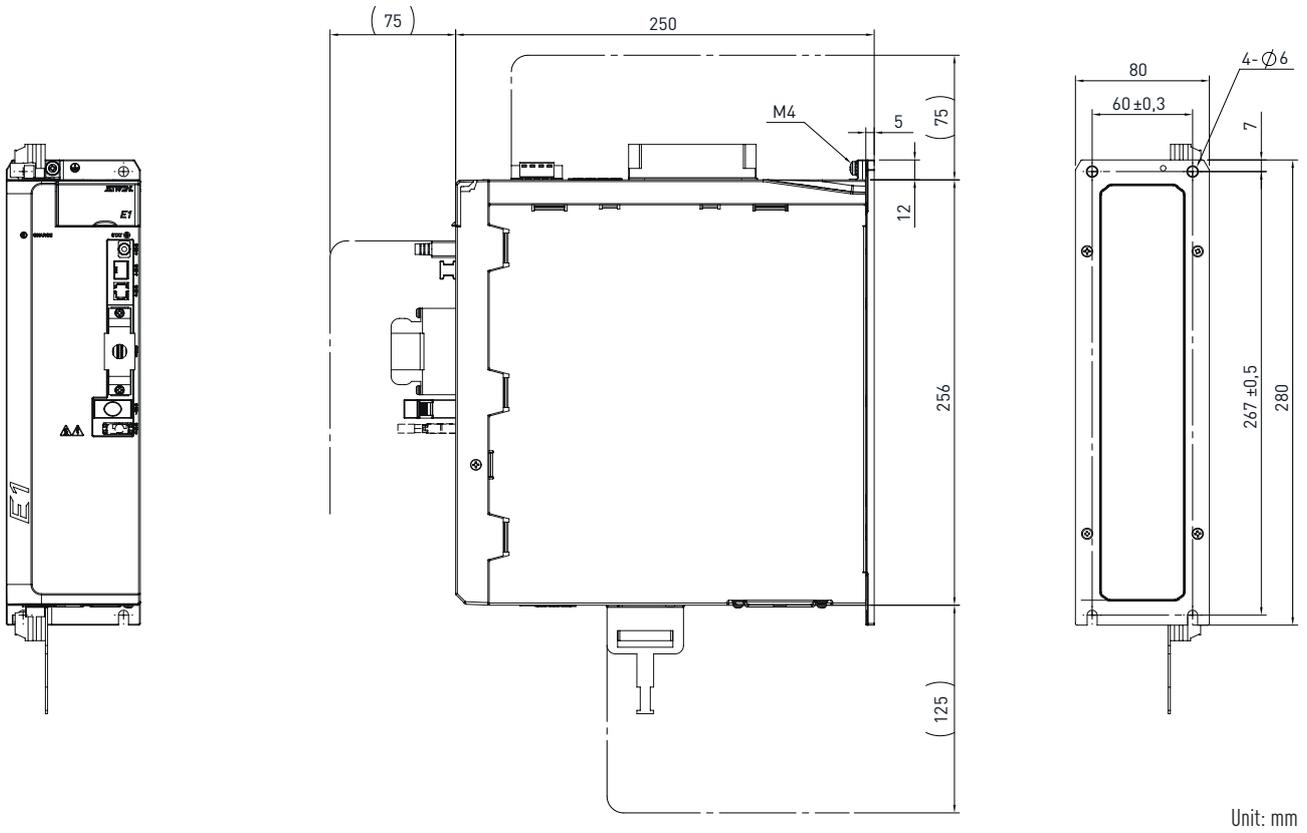
○ ED1S – 1,000 W



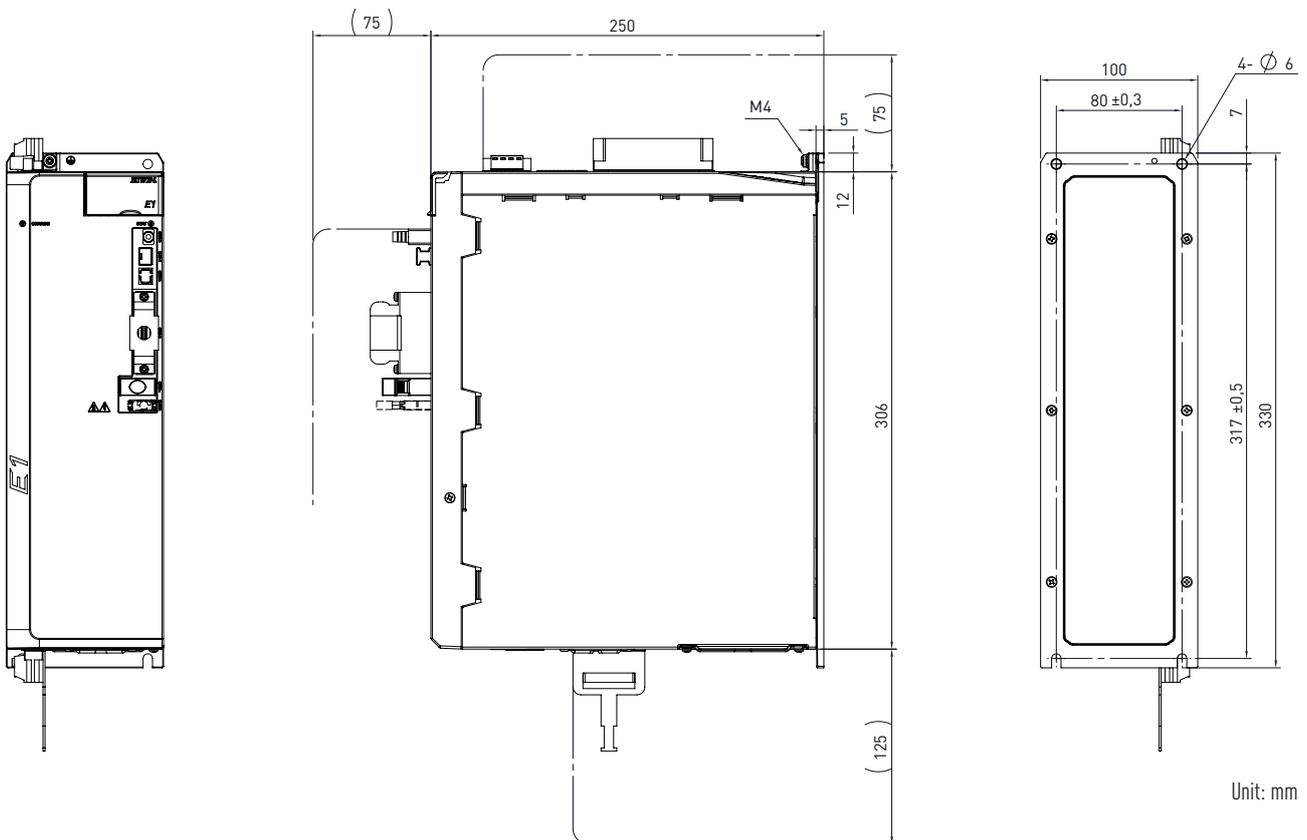
# Drives

## ED1 drive

### ED1S - 5,000 W

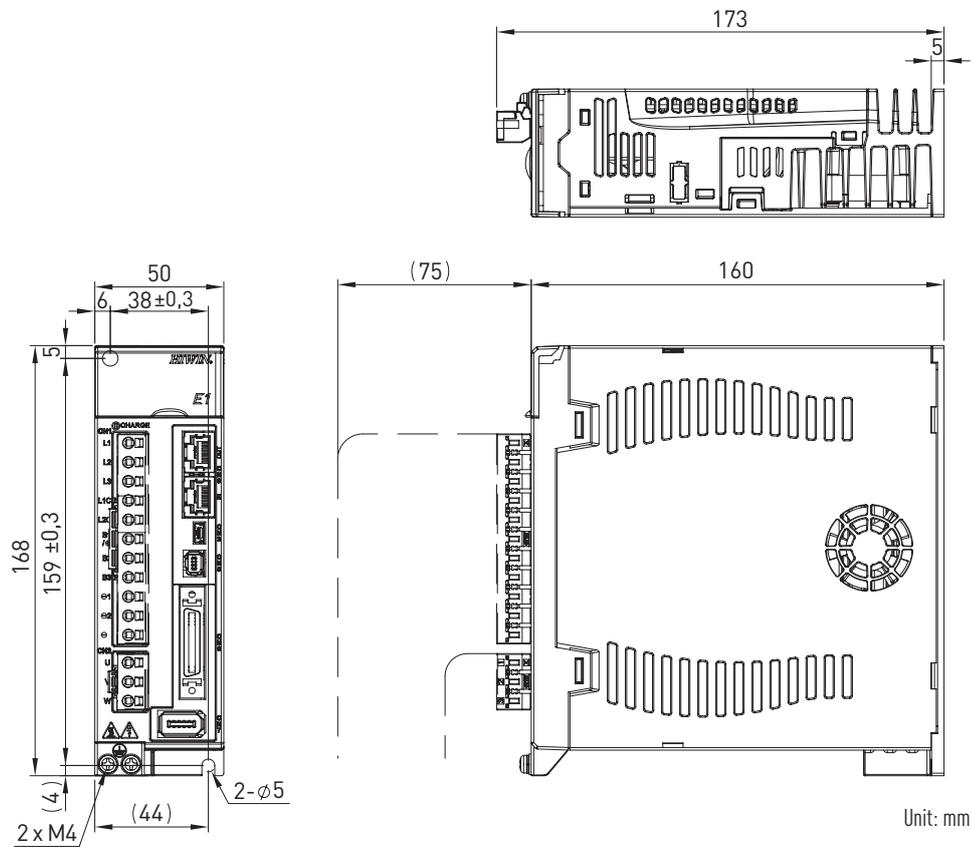


### ED1S - 7,500 W

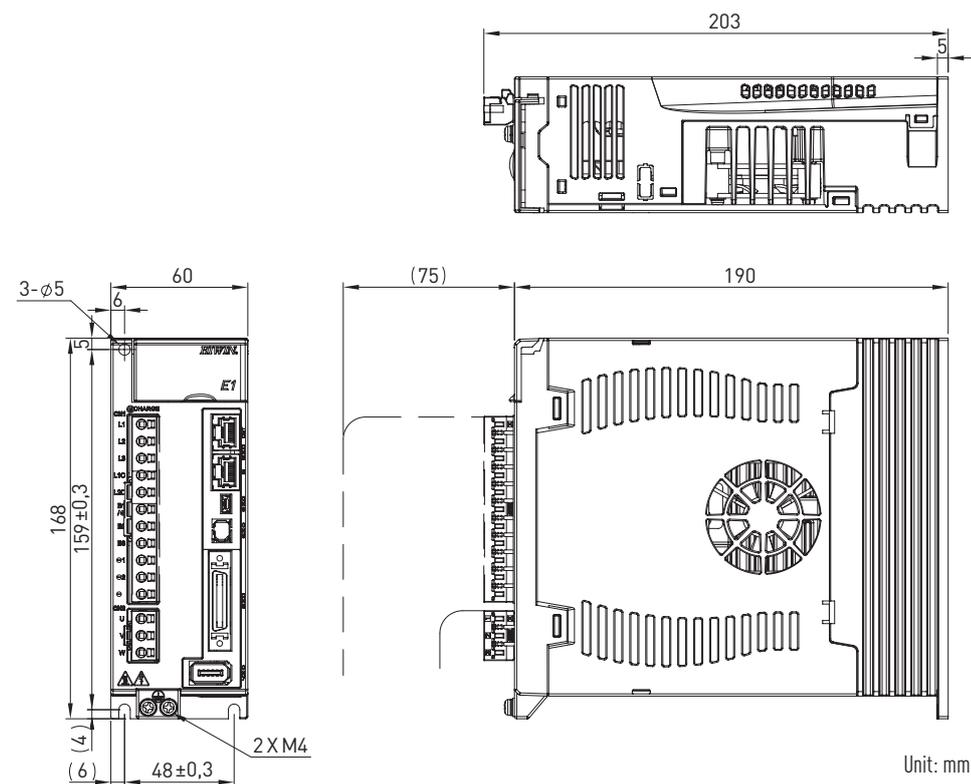


3.5 Dimensions ED1 (fieldbus)

○ ED1F - 400 W



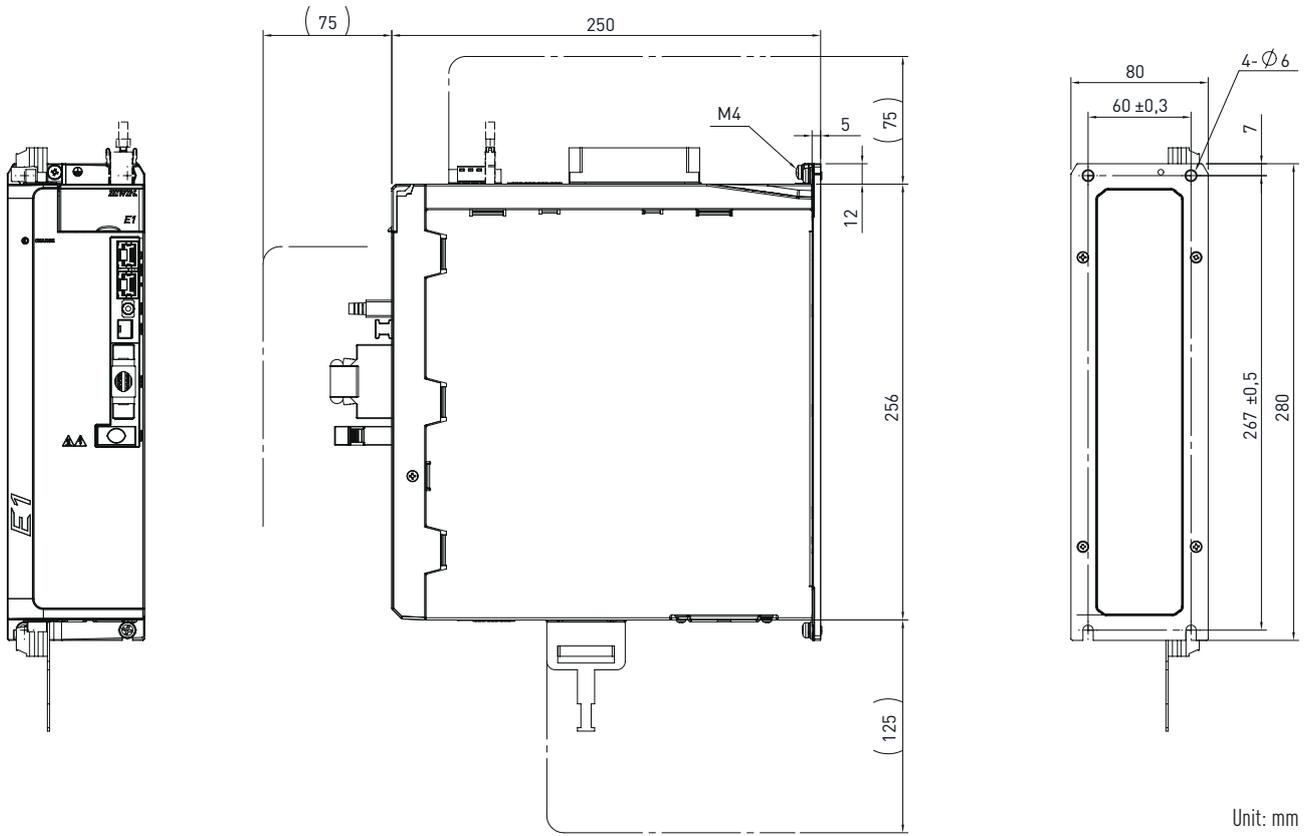
○ ED1F - 1,000 W



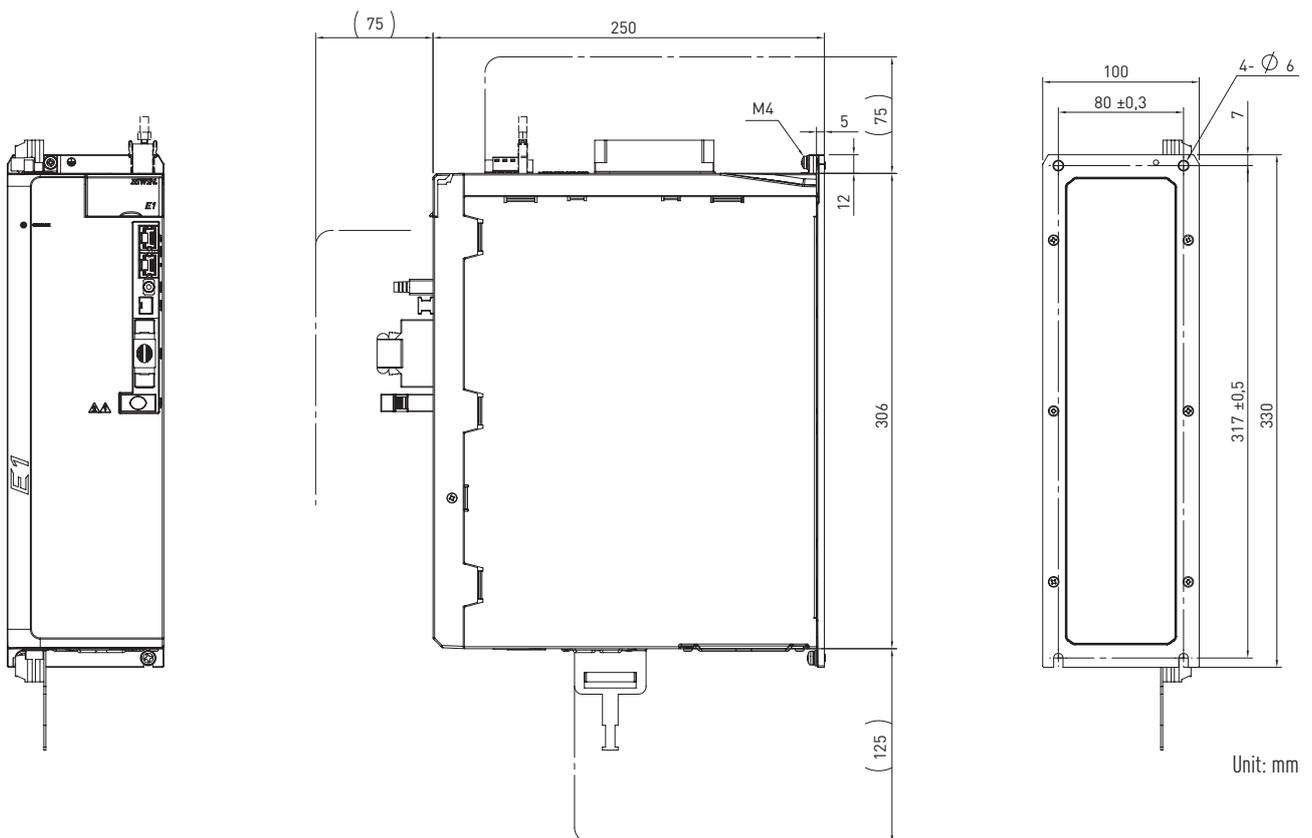
# Drives

## ED1 drive

### ED1F - 5,000 W



### ED1F - 7,500 W



### 3.6 Accessories ED1

#### 3.6.1 Cables

Table 3.2 Cables for ED1 drive

Article number	Designation	Connector	Figure	Length
8-10-0864	USB parameterisation cable	CN3		2 m
8-10-1619	50-pin I/O cable for ED1S (standard)	CN6		3 m
8-10-1608	36-pin I/O cable for ED1F (fieldbus)	CN6		3 m

#### 3.6.2 Brake resistor

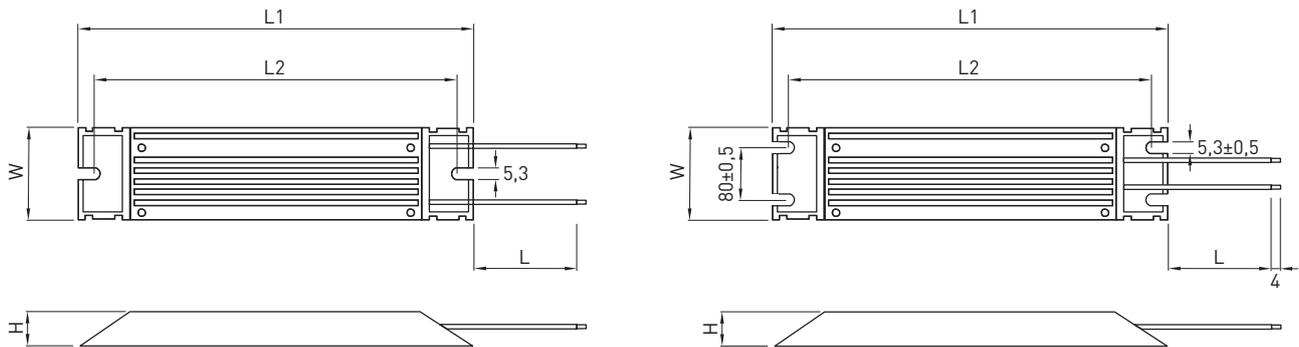


Table 3.3 Brake resistor for ED1 drive

Article number	Designation	Resistance [Ω]	Nominal power [W]	L [mm]	L1±2 [mm]	L2±2 [mm]	W [mm]	H [mm]
050100700001	Brake resistor	68	100	500	165	150	40 ±0,5	20 ±0,5
050100700004	Brake resistor	190	1,000	200±20	400	385	100 ±1	50 ±1

Unit: mm

#### 3.6.3 Mains filter

Table 3.4 Mains filter for ED1 drive

Article number	Designation	Type	Nominal current [A]	Leakage current [mA]
8-09-0670	ED1 mains filter, 1-phase, 400 to 1,000 W	FN2090-10-06	10	0.67
80029045	ED1 mains filter, 3-phase, 5,000 W	FN3270HQ1-20-44	20	0.40
80029046	ED1 mains filter, 3-phase, 7,500 W	FN3270HQ1-35-33	35	0.40

# Drives

## ED1 drive

### 3.6.4 Excellent Smart Cube (ESC)

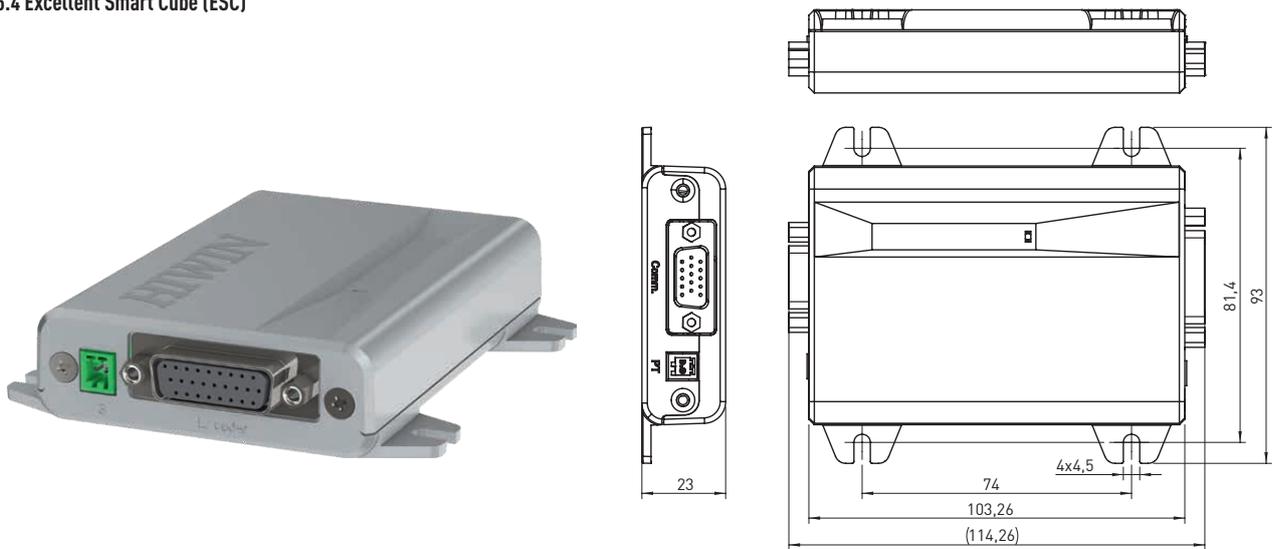


Table 3.5 Technical data ESC

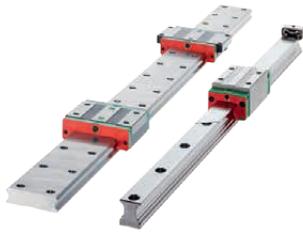
<b>Power supply voltage</b>	+5 VDC $\pm$ 5 %					
<b>Max. input current</b>	1000 mA					
<b>Max. output current</b>	650 mA					
	<b>Digital halls</b>	<b>Incremental</b>		<b>Absolute</b>		
<b>Encoder type</b>	Hall U/V/W	SIN/COS/reference	A/B/index	BiSS-C	EnDat 2.1/2.2	Tamagawa
<b>Signal frequency</b>	2 kHz	1 MHz	4 MHz	5 MHz	4 MHz	5 MHz
<b>Signal resolution</b>	—	The multiplier factor is 4096	—	32 bits (ST+MT)		
<b>Input signal format</b>	5 VDC CMOS/TTL	Differential (RS422)		Differential (RS485)		
<b>Motor thermal protection</b>	PTC					
<b>Operating temperature</b>	0 °C to +45 °C					
<b>Storage temperature</b>	-20 °C to +65 °C					
<b>IP level</b>	IP20					







# We live motion.



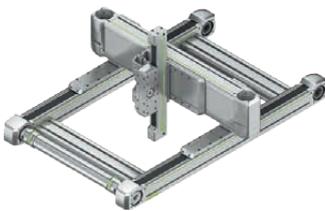
Linear Guideways



Ballscrews



Linear Axes



Linear Axis Systems



Torque Motors



Robots



Linear Motors



Rotary Tables



Drives & Servo Motors

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